



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3407-1
Job Sheet 172190



Part No: D3407-1

Job Qty: 20 ea

Part Name: Stem



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/13/18

Job Tracking No:

Due Date: 2/28/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: IPP Rev:A 05.10.18 New issue KJ/EC IPP Rev:B Now on Doosan 08-05-14 JLM Verified By:DD IPP Rev:C 08-08-12 revE as per dwg (ecn 08-507) DD verified by:EC IPP REV:D 17.11.02 AS PER DWG REV.G DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/27/18	0.00	0.00	Start Up Machining-2		<i>Handwritten: 18/03/23</i>
100	Doosan	20 pcs		2/28/18	0.00	8.03	Doosan		<i>Handwritten: 18/03/23</i>
110	QC	20 pcs		2/28/18	0.00	0.00	QC2 Machining-2		<i>Handwritten: 18/03/23</i>
120	QC	20 pcs		2/28/18	0.00	0.00	QC8 Machining-2		<i>Handwritten: 18/03/26</i>
130	Packaging	20 pcs		2/28/18	0.00	0.00	Packaging3-1		<i>Handwritten: EL</i>
140	QC21-SA	20 Ea		2/28/18	0.00	0.00	QC21		<i>Handwritten: 18/03/26</i>

Part Op 100 - 1-Turn as per Folio FA596 Rev: ____ & Dwg D3407 Rev: ____ Mill slot width at max tolerance .260"
Descriptions: 130 - LOCATION: WA001

DAS
21
9-00

MAR 7 7 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-R0.750	17-4 Round Bar .750	9.1800 ft (.459 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-R0.750	9	44	0

DART AEROSPACE LTD		Work Order:	
Description: Tow Ring		Part Number:	D3407-1
Inspection Dwg: D3407 Rev: E		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.063	+/-0.010	0.063	✓		MJP-04	vern
1/4-28 UNF	Max: 0.2668 Min: 0.2635	0.265	✓			
Major Ø	Max: 0.249 Min: 0.2425	0.245	✓			
Ø0.625	+/-0.010	0.625	✓			
Ø0.363	+/-0.010	0.362	✓			
Ø0.750	+/-0.010	0.747	✓			
R0.100	+/-0.010	0.100	✓			
0.470	+/-0.010	0.470	✓			
0.500	+/-0.010	0.493	✓			
3.250	+/-0.010	3.250	✓			
4.250	+0.000/-0.010	4.243	✓			
5.270	+/-0.010	5.265	✓			
0.150	+/-0.010	0.155	✓			
0.550	+/-0.010	0.555	✓			
0.625	+/-0.010	0.625	✓			
0.250	+0.010/-0.000	0.260	✓			

Measured by: <i>[Signature]</i>	Audited by:	Prototype Approval:	N/A
Date: 18/03/22	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.09.19	New Issue	KJ/JLM	
B	07.07.18	Tolerances for diameters updated per Machinists	KJ/JLM	
C	08.05.14	Dimensions updated per Dwg Rev D	KJ/JLM	
D	08.10.07	Dimensions updated per Dwg Rev E	KJ/DD <i>[Signature]</i>	<i>[Signature]</i>



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Container No: S053888



Part: D3407-1

Job No: 172190

Serial No/Batch: S053888

Revision: G

Inspector:

Date: 03/22/18